

IN THE SPECIFICATION

Please amend the Title on page 1, lines 2-3 as follows:

METHODS OF PRODUCING AN ALUMINA FILM MAINLY IN  $[\alpha]$  ALPHA CRYSTAL  
STRUCTURE AND THE MULTILAYER FILM THEREOF

Please replace the specification with the substitute specification attached to this paper.

Please amend the original Abstract at page 19, lines 1-8, as follows: